

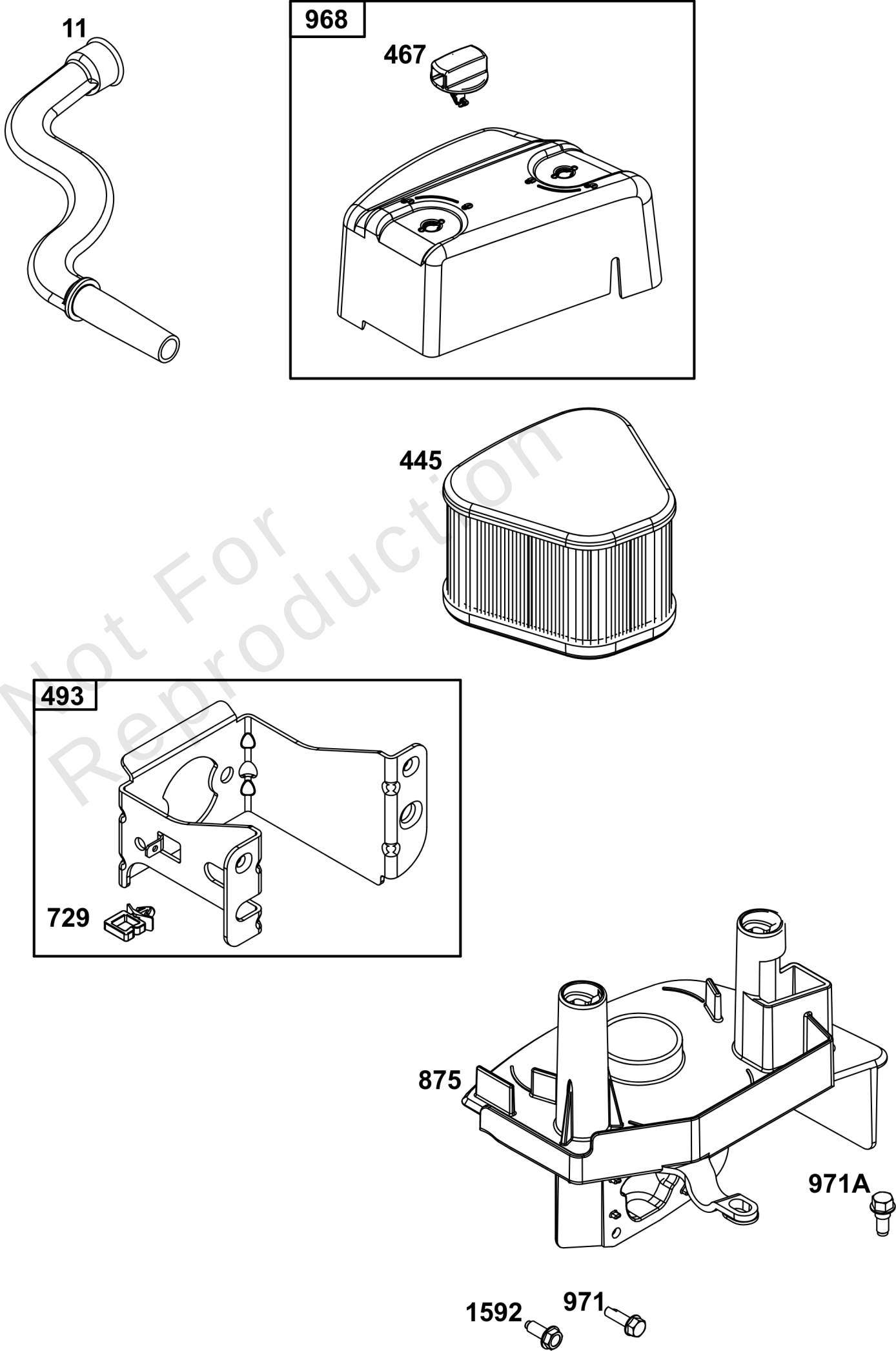


Parts Manual

Mfg. No: 125P07-0007-H5

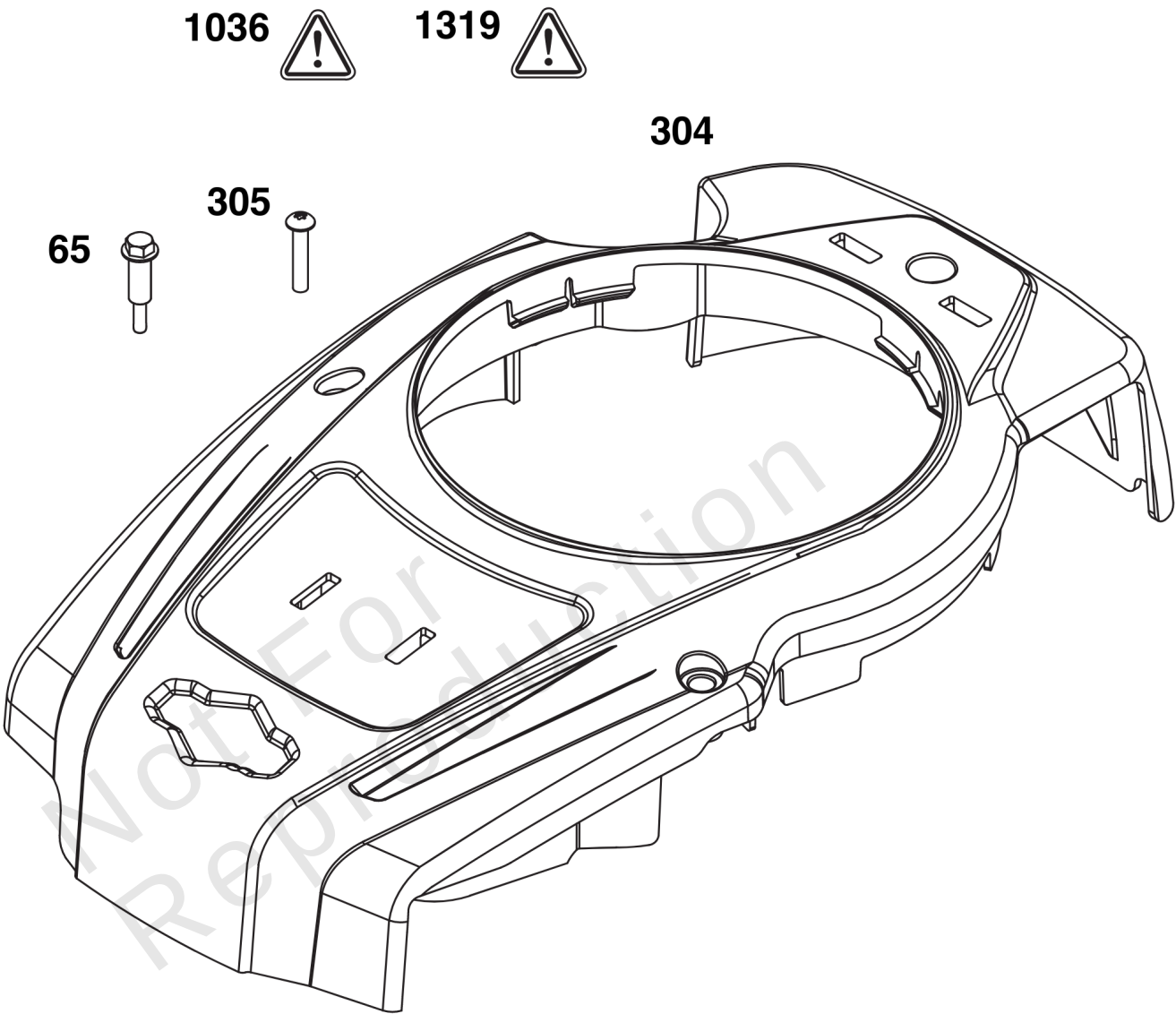
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Air Cleaner Group

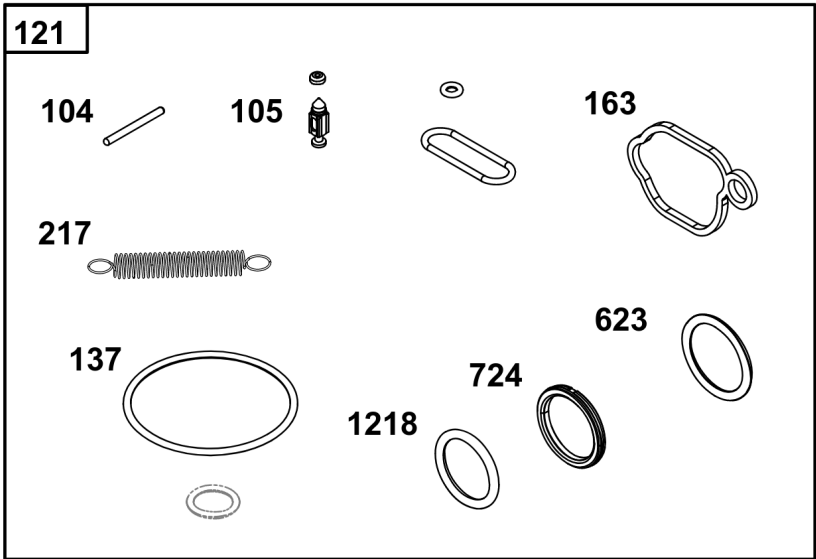
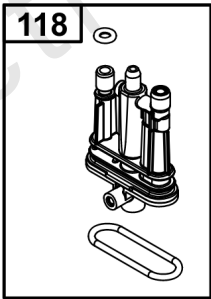
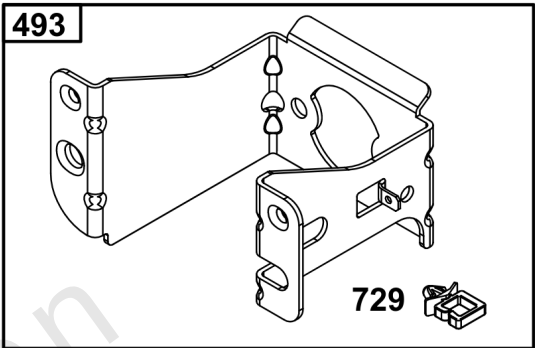
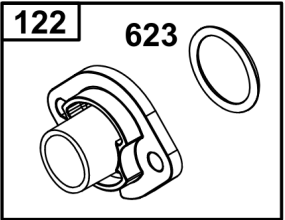
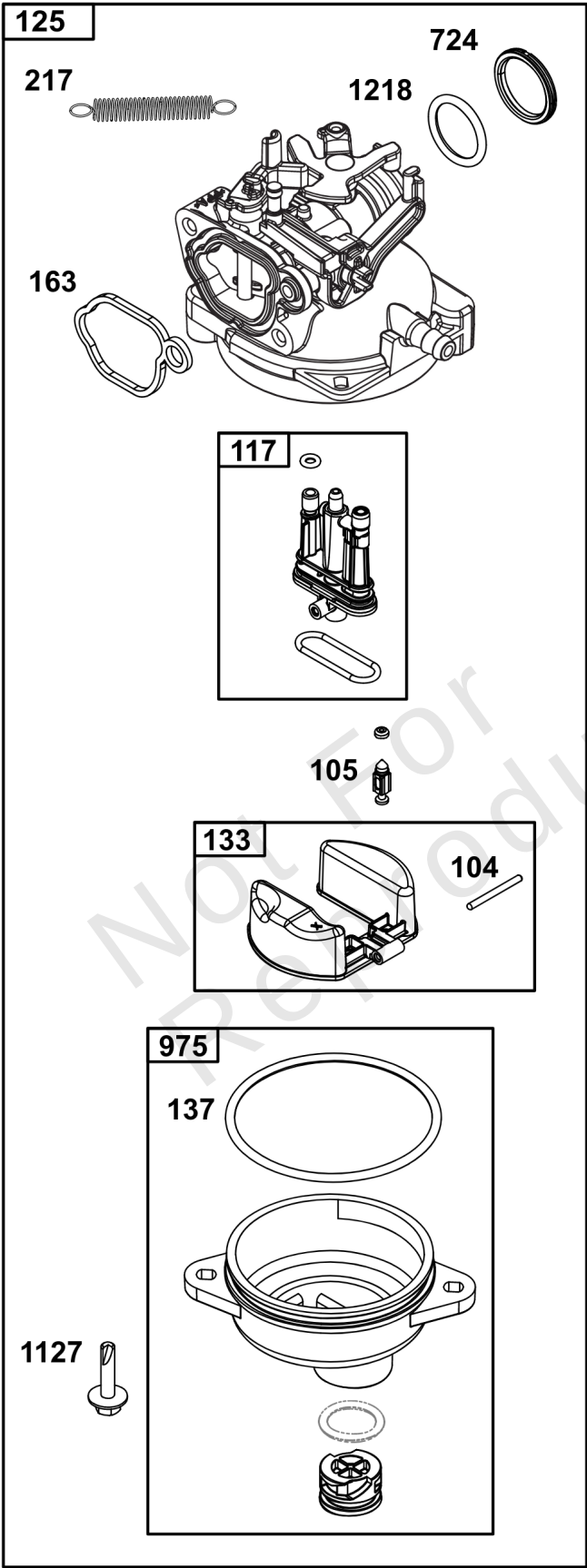
REF NO	PART NO	QTY	DESCRIPTION
11	597409	1	TUBE, Breather
445	597265	1	FILTER, A/C Cartridge
467	597244	2	KNOB, Air Cleaner Cover
493	-----	1	BRACKET, Mounting -(Part information located in Carburetor Group.)
729	-----	1	CLIP, Wire -(Part information located in Carburetor Group.)
875	597264	1	BASE, Air Cleaner
968	597263	1	COVER, Air Cleaner
971	590552	2	SCREW -(Air Cleaner Base To Carburetor/Throttle Body)
971A	597410	1	SCREW -(Air Cleaner Base To Carburetor/Throttle Body)
1592	793480	2	SCREW -(Air Cleaner Base to Mounting Bracket)



Blower Housing

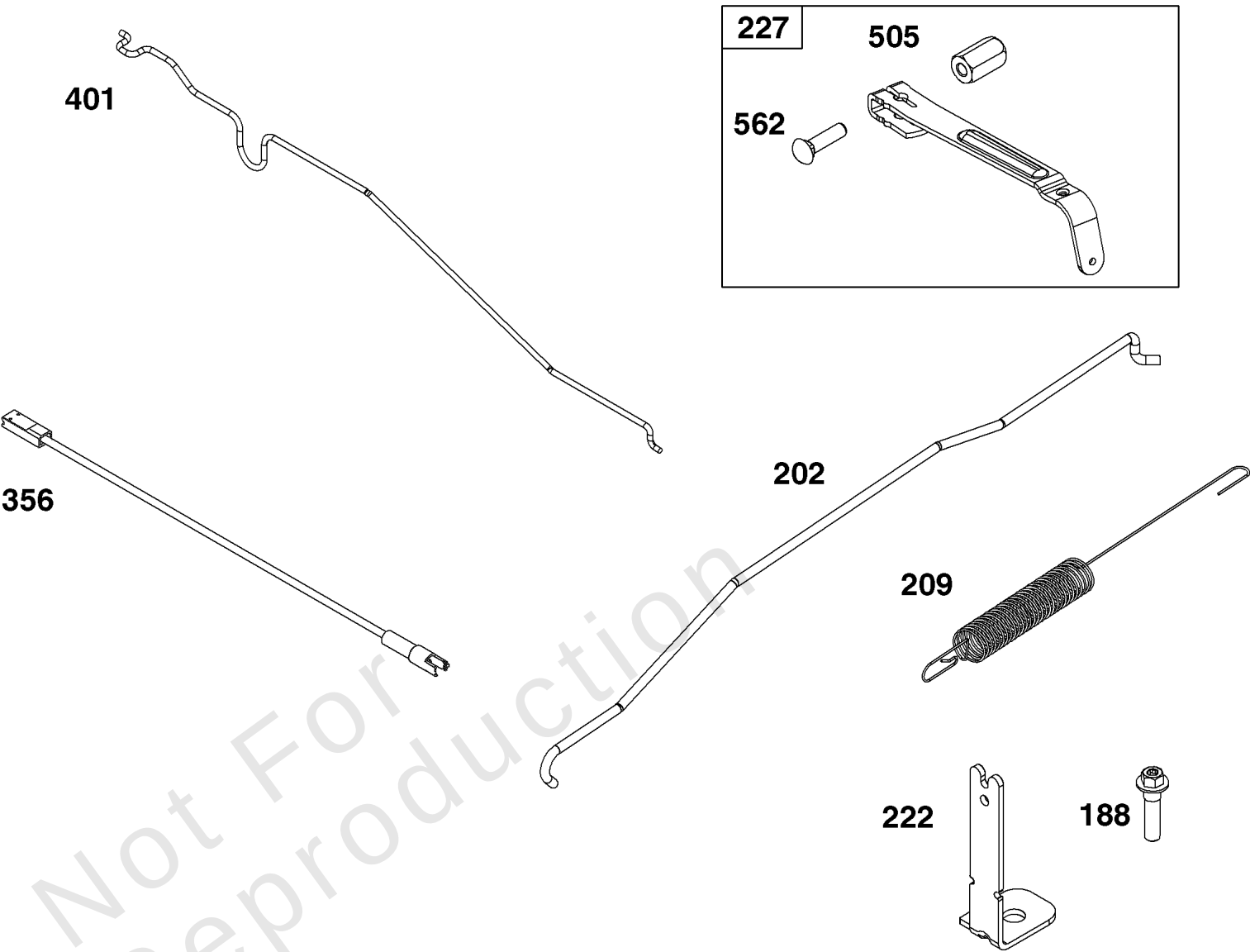
REF NO	PART NO	QTY	DESCRIPTION
65	590586	3	SCREW
304	597411	1	HOUSING, Blower
305	594115	3	SCREW
1036	-----	1	LABEL, Emissions -(REQUIRED When Replacing Parts With Warning Labels Affixed)
1319	794467	1	LABEL, Warning -(REQUIRED When Replacing Parts With Warning Labels Affixed)

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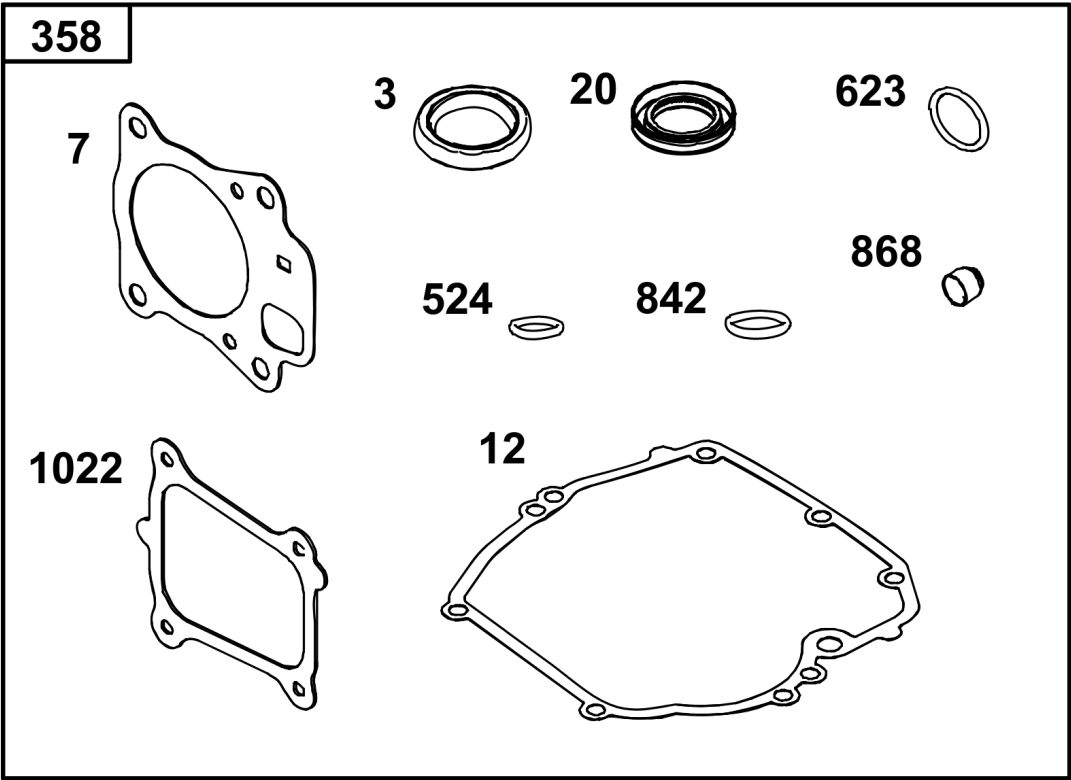
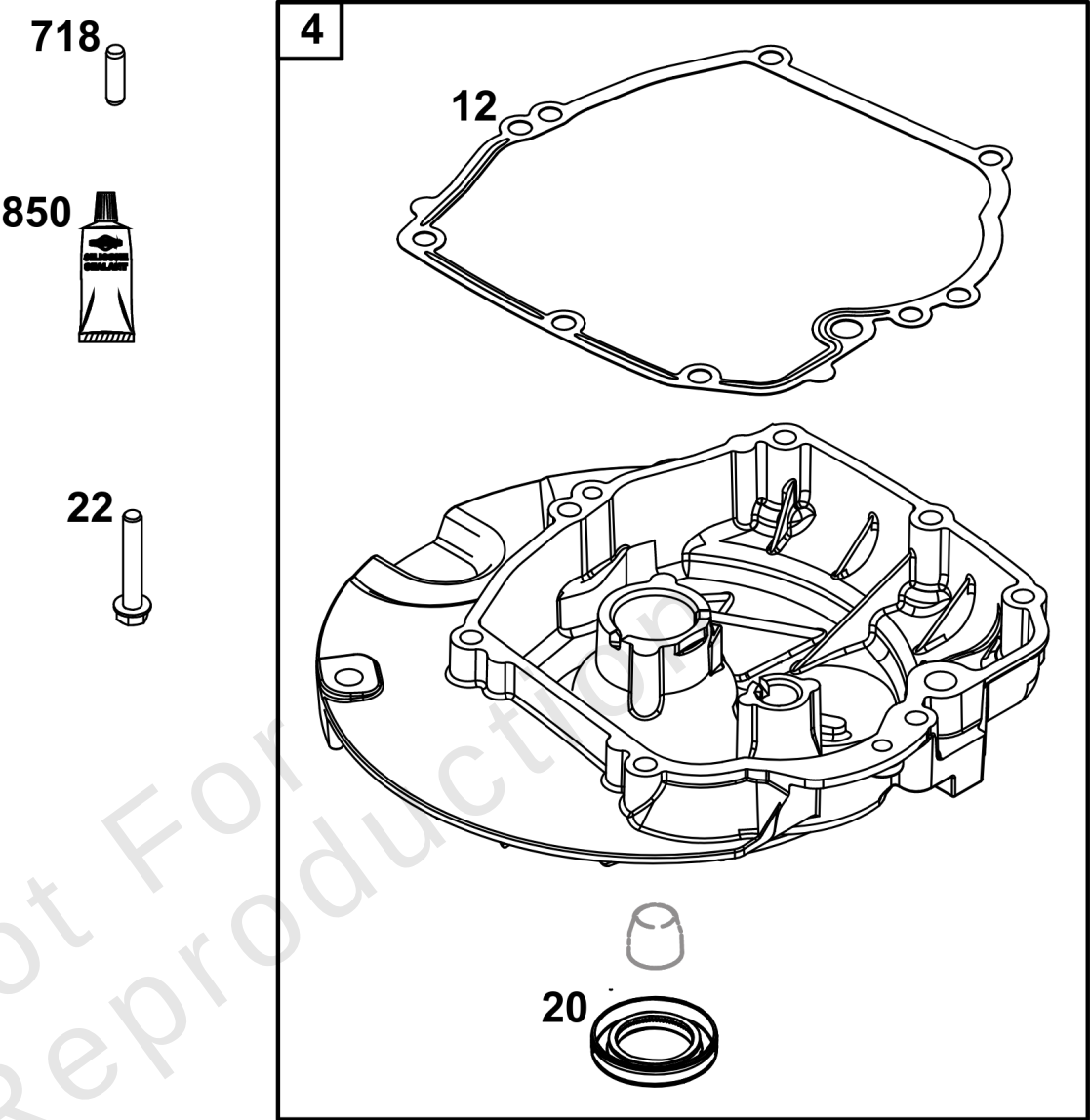
Carburetor Group

REF NO	PART NO	QTY	DESCRIPTION
104	590558	1	PIN, Float Hinge
105	594581	1	VALVE, Float Needle
117	597408	1	JET, Main -(Standard)
118	84006446	1	JET, Main -(High Altitude)
121	594636	1	KIT, Carburetor Overhaul -(Service Kits can include parts not for this engine.)
122	590549	1	SPACER, Carburetor
125	597096	1	CARBURETOR
133	591120	1	FLOAT, Carburetor
137	594633	1	GASKET, Float Bowl
163	799580	1	GASKET, Air Cleaner
217	590740	1	SPRING, Choke Return
493	593330	1	BRACKET, Mounting
623	799581	1	SEAL, O-Ring -(Carburetor Spacer)
724	697478	1	RETAINER, Seal
729	594752	1	CLIP, Wire
951	591104	1	LEVER, Choke
975	594632	1	BOWL, Float
1127	590554	2	SCREW -(Float Bowl To Carburetor Body)
1218	270344S	1	SEAL, O-Ring -(Carburetor)
1238	590562	1	SCREW -(Carburetor Spacer)



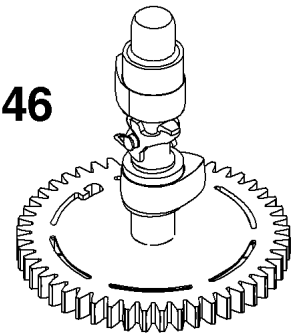
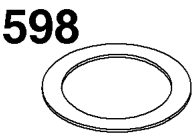
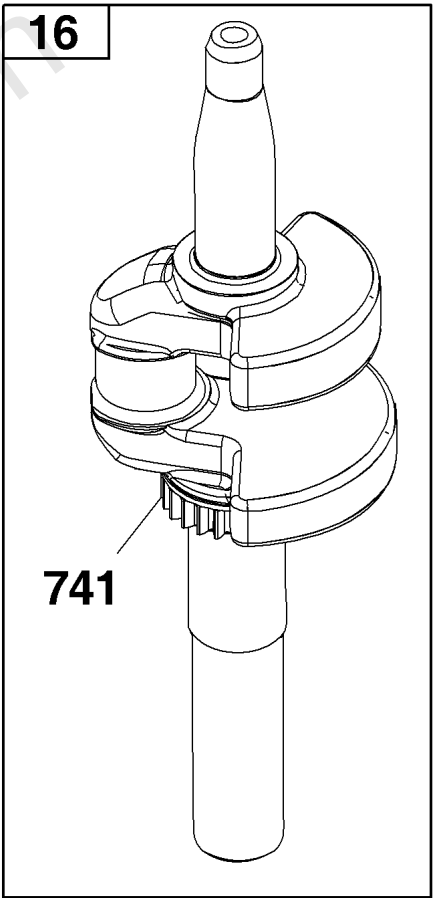
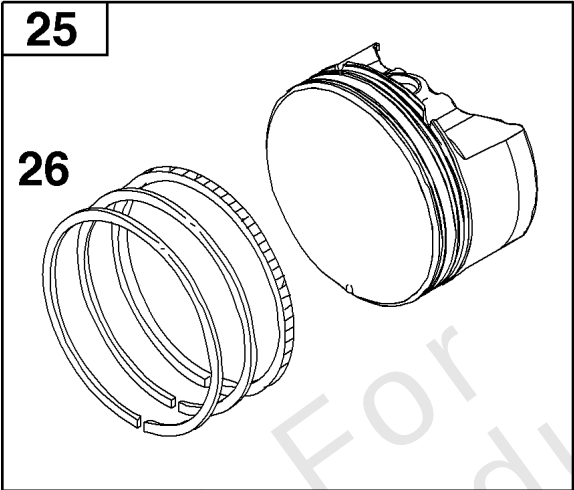
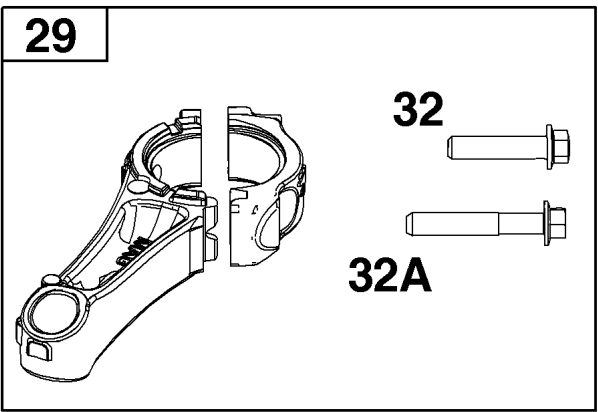
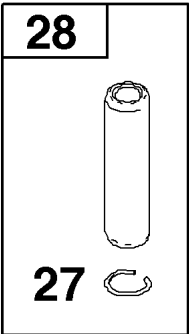
Controls Group

REF NO	PART NO	QTY	DESCRIPTION
188	793480	2	SCREW -(Control Bracket)
202	597337	1	LINK, Mechanical Governor
209	597440	1	SPRING, Governor
222	596754	1	BRACKET, Control
227	597336	1	LEVER, Governor Control
356	597490	1	WIRE, Stop
401	597323	1	LINK, Choke
505	597312	1	NUT -(Governor Control Lever)
562	793514	1	BOLT -(Governor Control Lever)



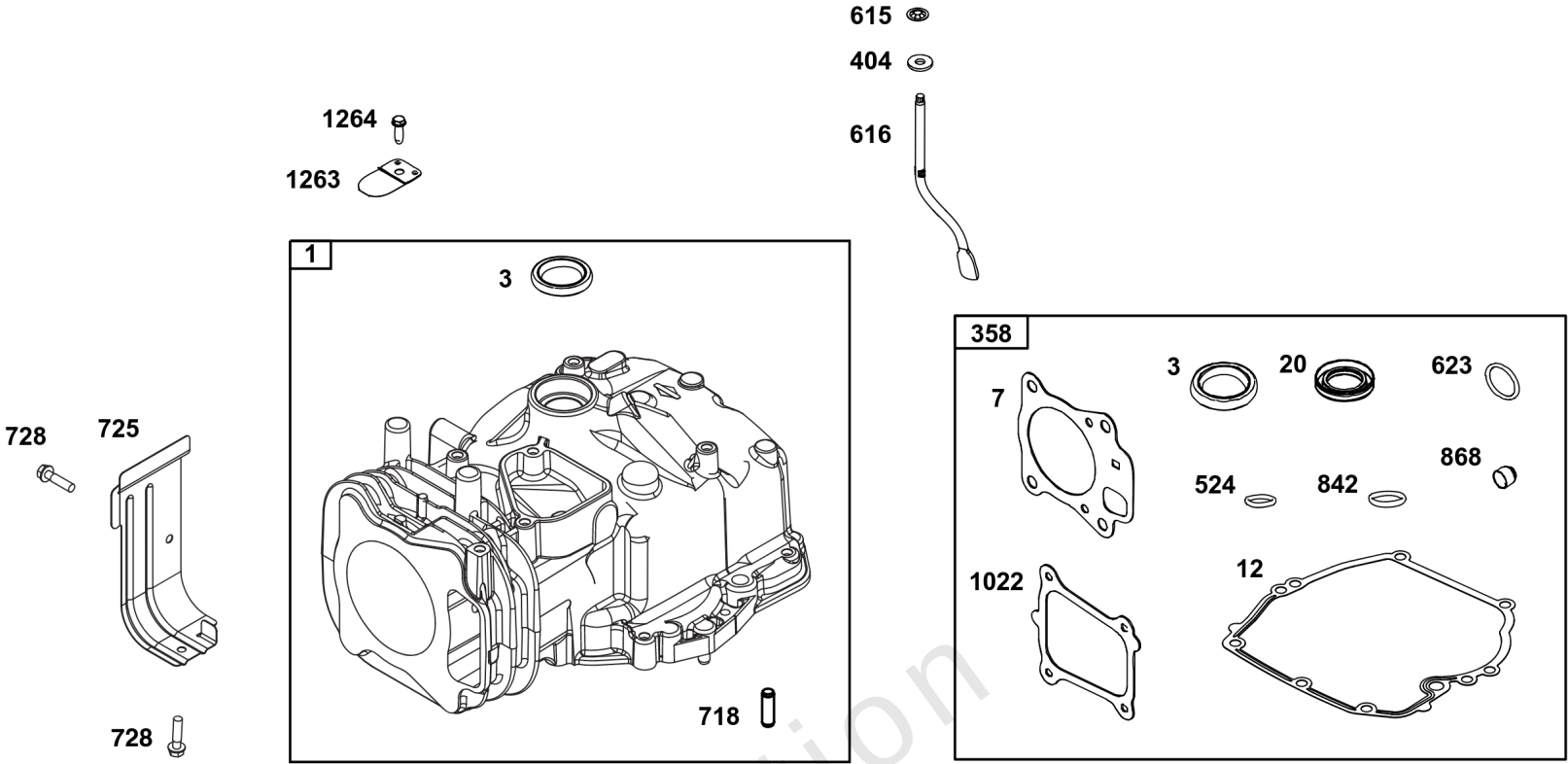
Crankcase Cover/Sump Group

REF NO	PART NO	QTY	DESCRIPTION
3	-----		SEAL, Oil -(Part information located in Cylinder Group.)
4	493279	1	SUMP, Engine
7	-----	1	GASKET, Cylinder Head -(Part information located in Cylinder Head Group.)
12	692232	1	GASKET, Crankcase
20	399781S	1	SEAL, Oil -(PTO Side)
22	691092	7	SCREW -(Crankcase Cover/Sump)
358	-----	1	GASKET SET, Engine -(Part information located in Cylinder Group.)
524	691876	1	SEAL, O-Ring -(Dipstick Tube)
623	-----	1	SEAL, O-Ring -(Part information located in Carburetor Group.)
718	-----	2	PIN, Locating -(Part information located in Cylinder Group.)
842	691031	1	SEAL, O-Ring -(Dipstick Cap)
850	100106	1	SEALANT, Liquid
868	-----	1	SEAL, Valve -(Part information located in Cylinder Head Group.)
1022	-----	1	GASKET, Rocker Cover -(Part information located in Cylinder Head Group.)



Crankshaft Group

REF NO	PART NO	QTY	DESCRIPTION
16	597471	1	CRANKSHAFT
24	222698S	1	KEY, Flywheel
25	590404	1	PISTON ASSEMBLY -(Standard)
25	590405	1	PISTON ASSEMBLY -(.020 Oversize)
26	590402	1	SET, Ring -(Standard)
26	590403	1	SET, Ring -(.020 Oversize)
27	691588	1	LOCK, Piston Pin
28	298909	1	PIN, Piston
29	796470	1	ROD, Connecting
32	691664	1	SCREW -(Connecting Rod)(Short)
32A	695759	1	SCREW -(Connecting Rod)()
46	694039	1	CAMSHAFT
598	592587	1	SHIM, End Play
741	797521	1	GEAR, Timing

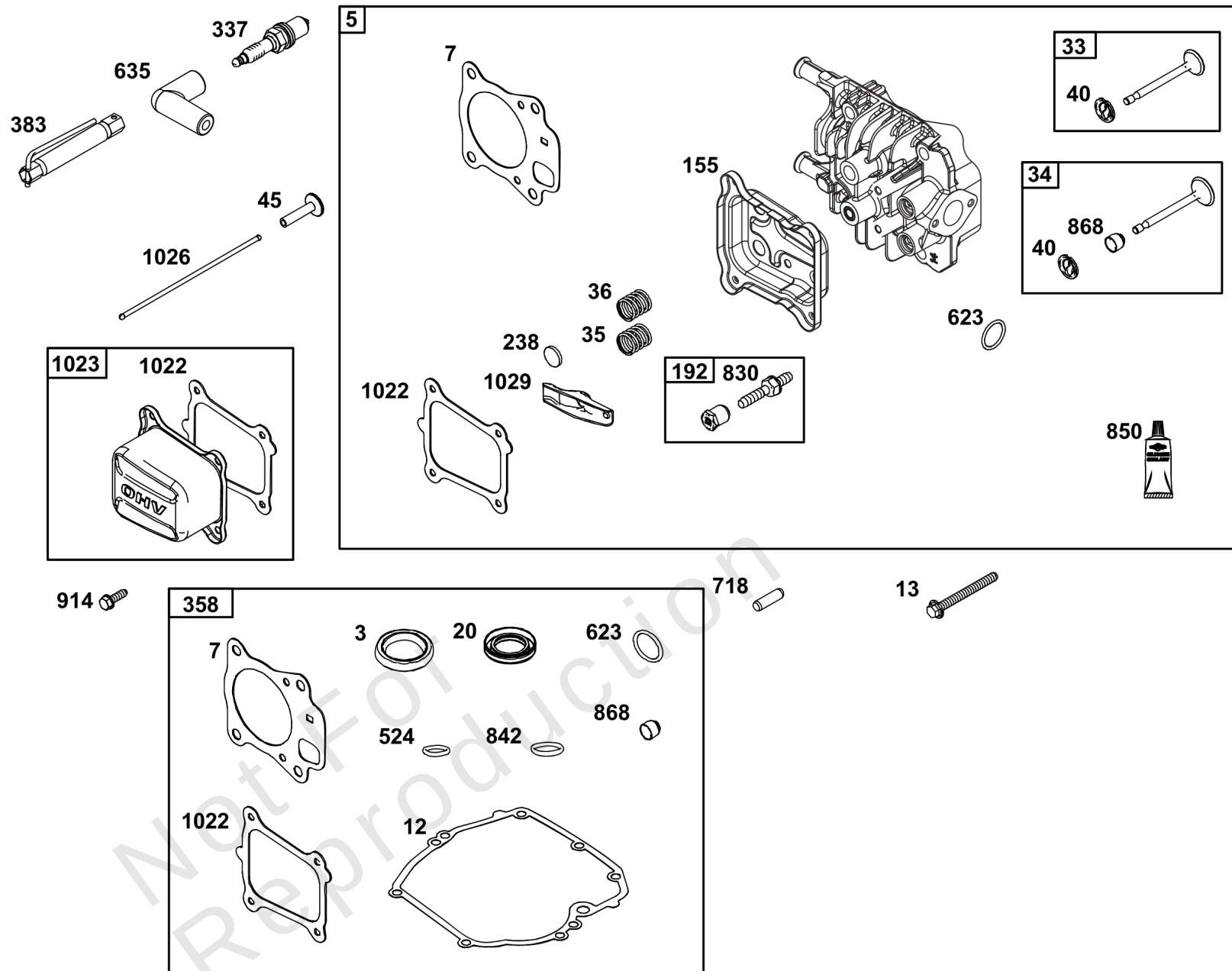


Cylinder Group

REF NO	PART NO	QTY	DESCRIPTION
1	595286	1	CYLINDER ASSEMBLY
3	299819S	1	SEAL, Oil -(Magneto Side)
7	-----	1	GASKET, Cylinder Head -(Part information located in Cylinder Head Group.)
12	-----	1	GASKET, Crankcase -(Part information located in Crankcase Cover/Sump Group.)
20	-----	1	SEAL, Oil -(Part information located in Crankcase Cover/Sump Group.)
358	597320	1	GASKET SET, Engine -(Service Kits can include parts not for this engine.)
404	690272	1	WASHER -(Governor Crank)
524	-----	1	SEAL, O-Ring -(Part information located in Lubrication Group.)
615	690340	1	RETAINER, Governor Shaft
616	798327	1	CRANK, Governor
623	-----	1	SEAL, O-Ring -(Part information located in Carburetor Group.)
718	690959	2	PIN, Locating
725	597313	1	SHIELD, Heat
728	793480	2	SCREW
842	-----	1	SEAL, O-Ring -(Part information located in Lubrication Group.)
868	-----	1	SEAL, Valve -(Part information located in Cylinder Head Group.)
1022	-----	1	GASKET, Rocker Cover -(Part information located in Cylinder Head Group.)
1263	697124	1	REED, Breather
1264	793453	1	SCREW -(Breather Reed)

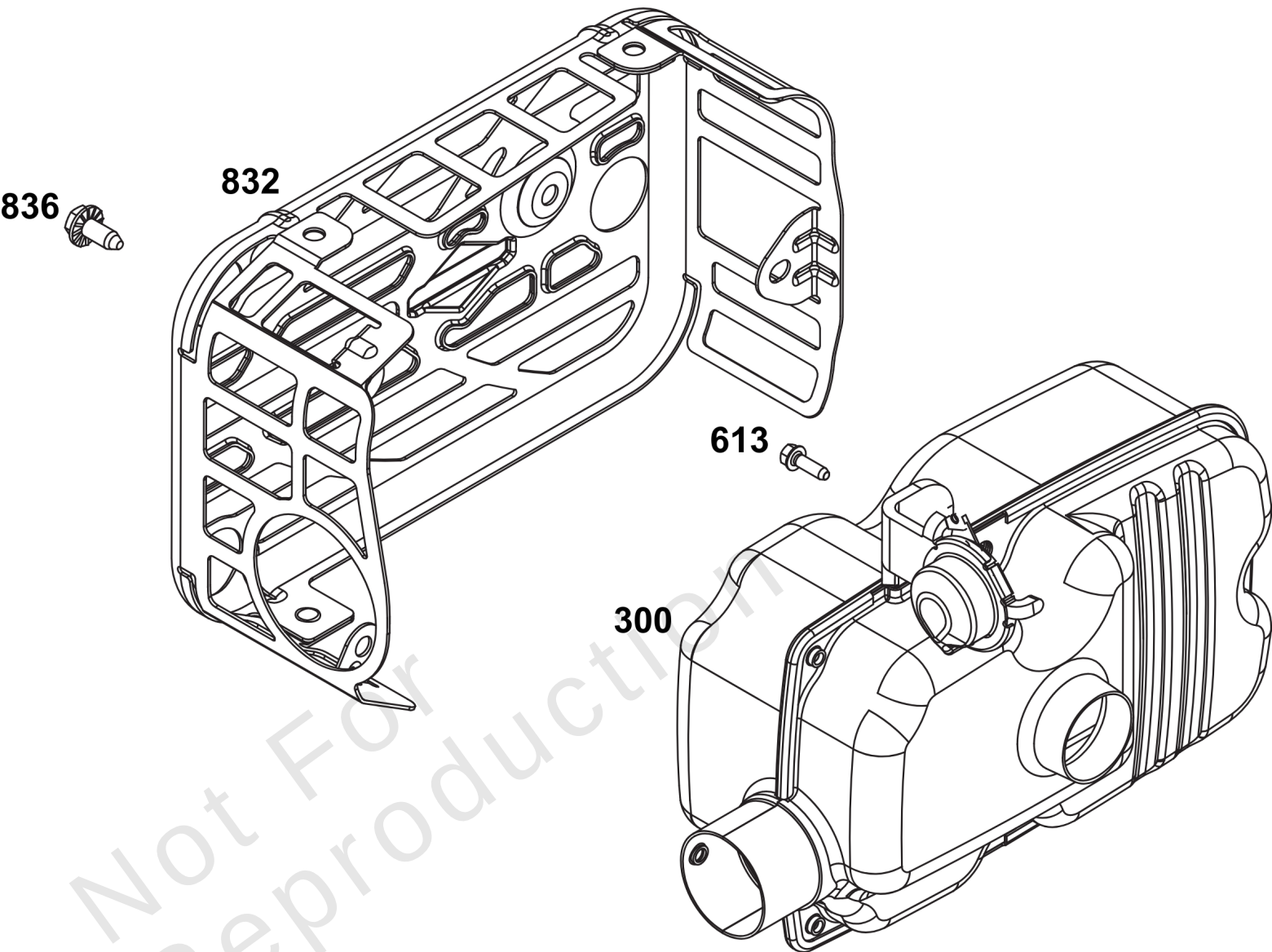
Cylinder Head Group

Mfg. No: 125P07-0007-H5



Cylinder Head Group

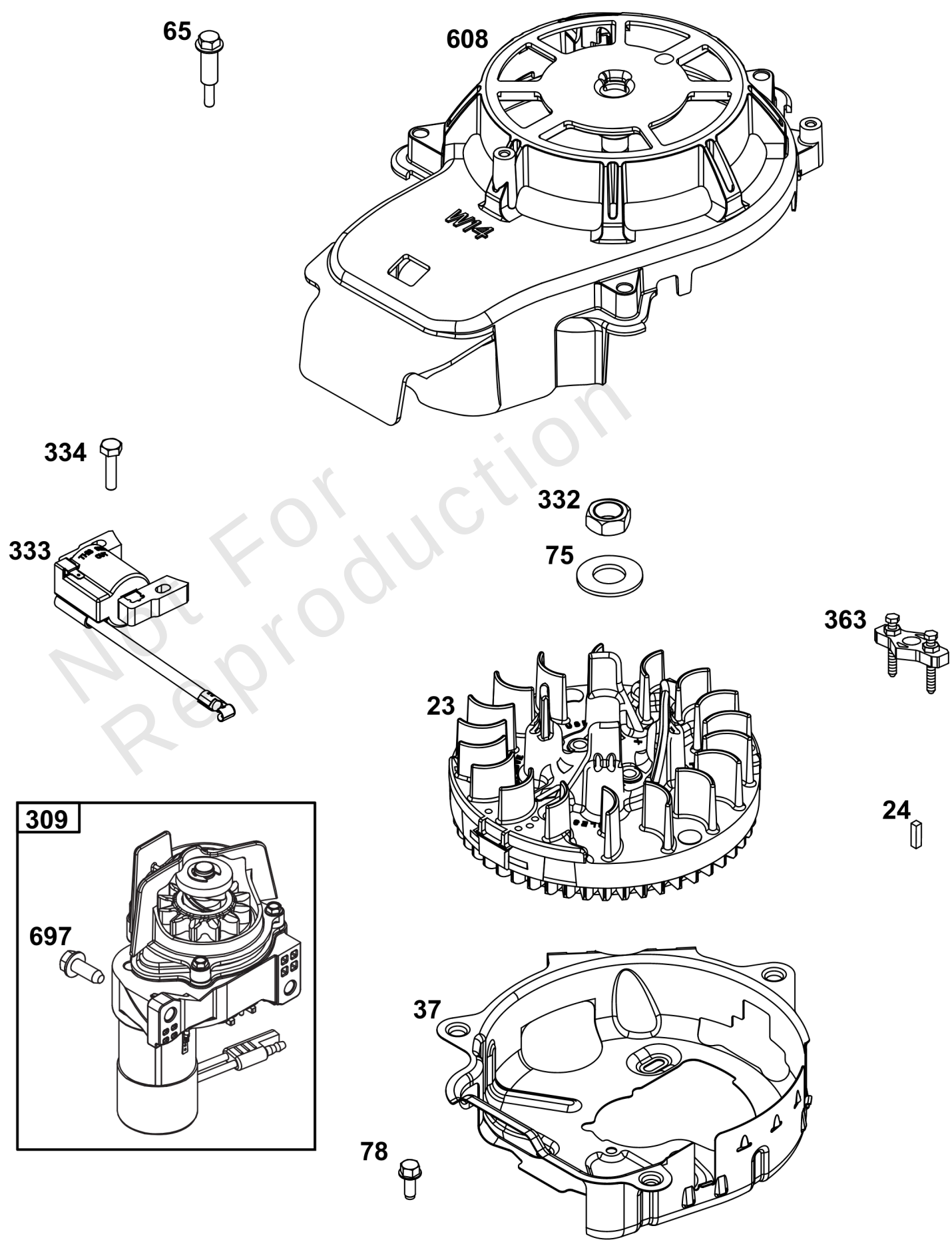
REF NO	PART NO	QTY	DESCRIPTION
3	-----	1	SEAL, Oil -(Part information located in Cylinder Group.)
5	597267	1	HEAD, Cylinder
7	796475	1	GASKET, Cylinder Head
12	-----	1	GASKET, Crankcase -(Part information located in Crankcase Cover/Sump Group.)
13	799277	4	SCREW -(Cylinder Head)
20	-----	1	SEAL, Oil -(Part information located in Crankcase Cover/Sump Group.)
33	499642	1	VALVE, Exhaust
34	795443	1	VALVE, Intake
35	597303	1	SPRING, Valve -(Intake)
36	597303	1	SPRING, Valve -(Exhaust)
40	692194	2	RETAINER, Valve
45	690977	2	TAPPET, Valve
155	597311	1	PLATE, Cylinder Head
192	84007234	2	ADJUSTER, Rocker Arm
238	691300	2	CAP, Valve
337	797434	1	PLUG, Spark
358	-----	1	GASKET SET, Engine -(Part information located in Cylinder Group.)
383	19576S	1	WRENCH, Spark Plug
524	-----	1	SEAL, O-Ring -(Part information located in Lubrication Group.)
623	-----	1	SEAL, O-Ring -(Part information located in Carburetor Group.)
635	692076	1	BOOT, Spark Plug
718	690959	2	PIN, Locating -(Part information located in Cylinder Group.)
830	597315	2	STUD, Rocker Arm
842	-----	1	SEAL, O-Ring -(Part information located in Lubrication Group.)
850	-----	1	SEALANT, Liquid -(Part information located in Crankcase Cover/Sump Group.)
868	597316	1	SEAL, Valve
914	591103	4	SCREW -(Rocker Cover)
1022	597318	1	GASKET, Rocker Cover
1023	597280	1	COVER, Rocker
1026	796481	2	ROD, Push
1029	691230	2	ARM, Rocker



Exhaust Group

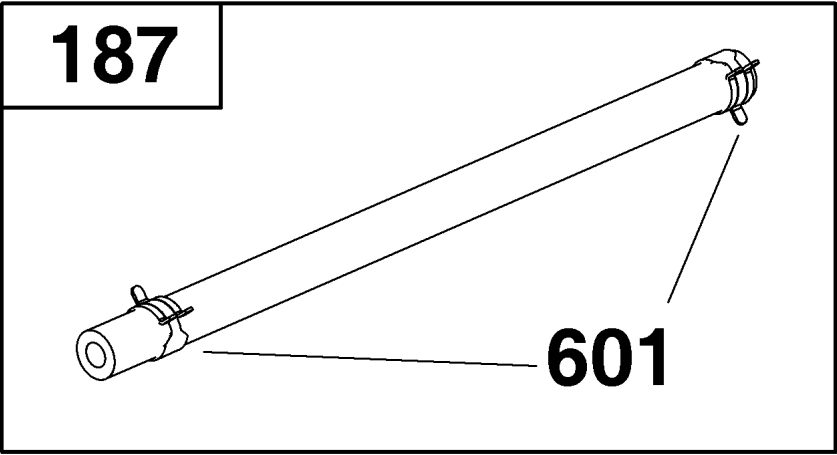
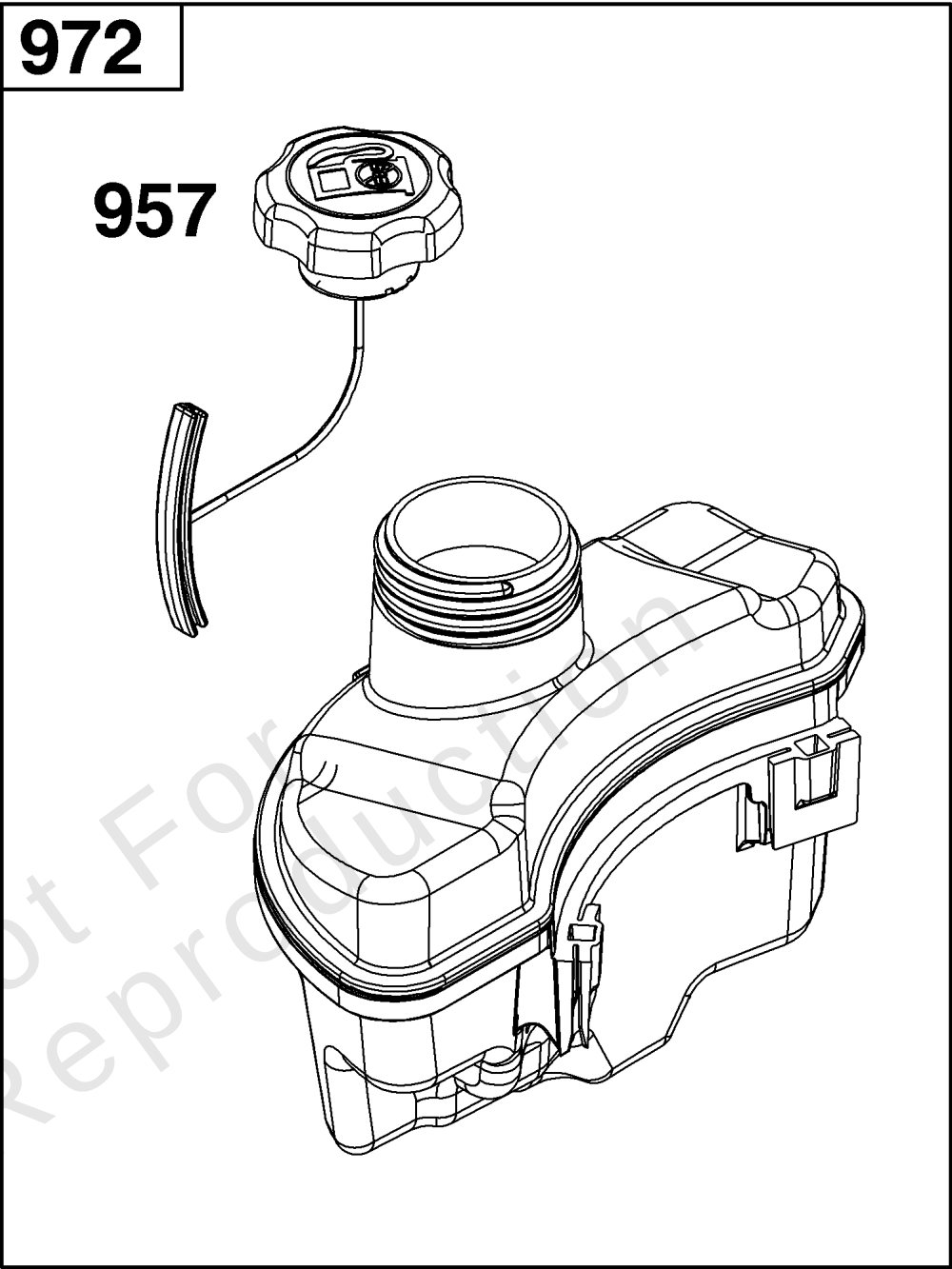
REF NO	PART NO	QTY	DESCRIPTION
300	597288	1	MUFFLER
613	590562	2	SCREW -(Muffler)
832	597405	1	GUARD, Muffler
836	690661	4	SCREW -(Muffler Guard)

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Flywheel, Ignition, and Starter Group

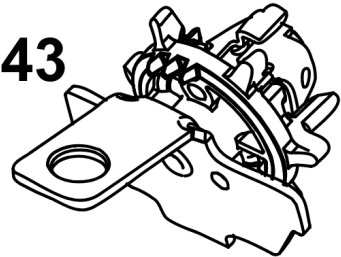
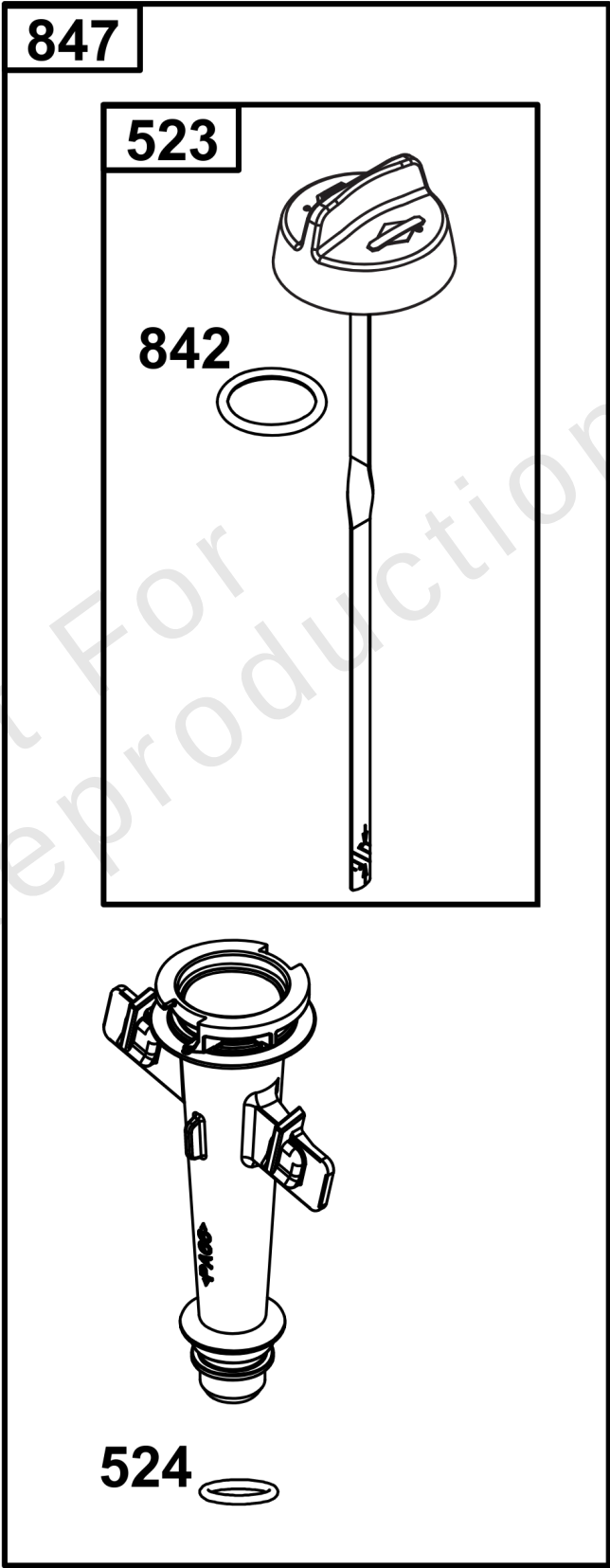
REF NO	PART NO	QTY	DESCRIPTION
23	84003085	1	FLYWHEEL
24	-----	1	KEY, Flywheel -(Part information located in Crankshaft Group.)
37	597489	1	GUARD, Flywheel -(With Brake Cut Out)
65	-----	3	SCREW -(Rewind Starter)
75	691736	1	WASHER -(Flywheel)
78	793480	5	SCREW -(Flywheel Guard)
309	84002163	1	MOTOR, Starter
332	690662	1	NUT -(Flywheel)
333	595291	1	ARMATURE, Magneto
334	793454	2	SCREW -(Magneto Armature)
363	19203	1	PULLER, Flywheel
608	597268	1	STARTER, Rewind
697	691127	2	SCREW -(Drive Cap)



Fuel Supply Group

REF NO	PART NO	QTY	DESCRIPTION
187	791766	1	LINE, Fuel
601	791850	2	CLAMP, Hose
957	596206	1	CAP, Fuel Tank
972	596207	1	TANK, Fuel

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Lubrication Group

REF NO	PART NO	QTY	DESCRIPTION
43	593912	1	SLINGER, Governor/Oil
523	796503	1	DIPSTICK
524	691876	1	SEAL, O-Ring -(Dipstick Tube)
842	691031	1	SEAL, O-Ring -(Dipstick Cap)
847	596092	1	DIPSTICK/TUBE ASSEMBLY

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